



The Lighthouse

November 2005

Elyria/Lorain Section 814
Mission Statement

To advance community and member quality excellence through educational opportunities, non-competitive information exchange, networking, forming alliances and leadership growth



Table of Contents

November 9th Meeting	1
Chair's Message	1
ASQ Section 814's Focus on LEAN	2
Theater Tickets	2
ASQ National's Economic Case for Quality Initiative	2
ASQ Region 8 Advanced Planning	2
The Main Event: Mr. Bob Bobnar - LEAN at Presrite	2
Your Executive Committee	3
Events Calendar	4
Certification Calendar	4
NEW EDUCATION CALENDAR	4

November 9th Meeting

**WHAT: Lean Overview and Events at Presrite FTG, Ltd -
Bob Bobnar, Six Sigma Black Belt**

**WHAT: Milwaukee SQ Member Value Summit (Oct. 16-19, 2005) -
Marc Kelemen, CQM**

WHEN: Wednesday, 9 November 2005 at 6:30 PM

**WHERE: Elyria Holiday Inn
(near Midway Mall)
1825 Lorain Blvd
Elyria, Ohio 44035**

As in the past, the meeting will continue to feature "heavy hors d'oeuvres" for the participants. Come enjoy a fun way to increase your understanding of LEAN principles and apply them with your ASQ colleagues!

The Section has achieved SMP Total Quality for 2004-05



Chair's Message

Football season ell upon us it appears to be another rebuilding year for Browns. In last year's Teamwork program (John Maxwell) we learned. About the law of the scoreboard which taught that teams can make adjustments when it knows where it stands. It appears that Romeo Crennel will need to make some adjustments. As our organizations progress on the LEAN journey, the scoreboards of future state vs present state can help organization realize they aren't where the want to be, or even where they ought to be, but they can appreciate they are no longer where they used to be. (paraphrased from Lou Holtz) Peter Senge (in The Fifth Discipline) refers to this dynamic tension between the present and future state as an enthusiastic driver for LEAN. This continues to show the importance of being ready and able to step up and answer the call to ADD VALUE when the

opportunity arises whether you are a LEAN MVP, a Lean rookie or anything in between!

ASQ Section 814's Focus on LEAN

Elyria-Lorain ASQ continues to have opportunities for MVP's, rookies and bench warmers!! As we proposed last April, Elyria Lorain is featuring Practical Applications of LEAN this program year. This year's program will be highly participatory and include our collective expertise and experiences as well as professional guidance from Superfactory. This program will require the active participation of Section 814's membership. We will get out of it what we put into it!! Those interested in helping to lead discussions and exercises on specific LEAN applications should PLEASE contact the Executive Committee to schedule your participation.

To kick this off, we started the program year in September with a game that gave participants a working familiarity with the terms and approaches to LEAN as well as a hands-on appreciation for applying lean to a manufacturing environment. Everyone got significant playing time over the course of the evening meeting. As in previous Lego-Lean sessions, Team 1 and Team Alpha increased productivity by > 250% while reducing floor space required by >40% and direct labor by >15%. A Lego-Lean "equipment" and License is owned by ASQ Section 814. Contact the Executive Committee to rent the "equipment" and/or engage Facilitators for your businesses and departments.

Last month we discussed how to apply lean thinking to product and process development as well as enjoyed a de-brief of the Seattle World Quality Congress.

Theater Tickets

The Executive Committee was able to get discounted tickets for three plays at The Cleveland Playhouse through our collaboration with the Cleveland Technical Societies Council.

A Christmas Story
Thursday, December 8, 2005 8:00 p.m.
in the Bolton Theatre

Tickets \$10 through Elyria-Lorain ASQ 814
Contact Marc Kelemen before November 15, 2005

By Philip Grecian. Based upon the motion picture written by Jean Shepherd, Leigh Brown and Bob Clark. Based on Jean Shepherd's fond and funny tribute to the original, traditional, 100% red-blooded, two-fisted, All-American Christmas. Join Ralphie in his quest for the "Holy Grail of Christmas presents" - a genuine Red Ryder 200 Shot Carbine Action Air Rifle. Along the way, experience his childhood, from coveting his father's "major award" to staring down the dreaded Scot Farcus in this funny and sweet tale of growing up in the 1940s.

ASQ National's Economic Case for Quality Initiative

A new activity has been launched by ASQ national to address member concerns about quality, and its perception on the bottom line of organizations. The objective of this strategic initiative is to expand and enhance the reputation of quality and the quality profession by promoting the Economic Case for Quality to local executives. Elyria-Lorain Section 814 is one of about 20 ASQ Sections in the US and Canada that made a commitment to participate. If you have an interest in learning more and / or participating, please contact any member of our Section's ECQ team: Tom Copeland, Mike Haessly, Marc Kelemen or Kim Shumyla.

ASQ Region 8 Advanced Planning

We will be participating in a Regional Conference and Seminar and co-produce it with the Akron-Canton Section. Please keep Friday March 17th in mind for this exciting Regional ASQ program. Our section's representatives have met with the General Chair for this conference (Jill Cochran (330-239-3058) from mid September through early November and we will have more details and opportunities at the our Section meeting on November 9, 2005.

Yours in Quality and Innovation,
Marc Kelemen, CQM
ASQ Section 814 Chair

The Main Event: Mr. Bob Bobnar - LEAN at Presrite

Bob Bobnar has been involved in manufacturing for over 30 years, including 13 at Presrite. He worked as a Machinist, Supervisor, Sales Estimator, Die Designer and (for the last 2 years) as a SIX SIGMA Black Belt. Bob is married and lives in Eastlake. He

has two boys, one in the US Army Reserves. His hobbies include golf and pencil sketching.

Mr. Bobnar will provide a general overview of Lean as practiced at Presrite and also share a slide presentation from actual LEAN events.

Section has achieved SMP Total Quality for 2004-05 - More recognition to come!

Your Executive Committee

Position	Name	e-mail
Chair /Program Chair	Marc Kelemen	nanomarc@wowway.com MarcP.Kelemen@energizer.com
Vice Chair/Recertification Chair	Thomas Copeland	Thomascopeland@adelphia.net
/Education Chair	Michael Haessly	Haessly@myepath.com
Newsletter Editor/Internet Liaison	Michael Haessly	Haessly@myepath.com
Secretary/Treasurer	Mark Murphy	Mark.murphy@sunmed.com

Events Calendar 2005

Currently Being Updated

Certification Calendar 2005

Elyria/Lorain Section 814

NEW EDUCATION CALENDAR

Certification/Exam Dates

Classes are always offered in conjunction with the certification and require a minimum of 6 students.
If less than 6 students register for a class it may be canceled.

Exam Date	Registration Date	March 4, 2006 January 13, 2006	June 3, 2006 April 7, 2006	October 21, 2006 August 18, 2006	December 2, 2006 October 6, 2006
CBA	Biomedical Auditor Certification	XXXXXXXXXX	XXXXXXXXXX	XXXXXXXXXX	XXXXXXXXXX
CCT	Calibration Technician Certification				
CHA	HA CCP Auditor Certification-	XXXXXXXXXX		XXXXXXXXXX	
CMI	Mechanical Inspector Certification	XXXXXXXXXX		XXXXXXXXXX	
CMQ/OE	Quality Manager Certification	XXXXXXXXXX		XXXXXXXXXX	
CQA	Quality Auditor Certification		XXXXXXXXXX		XXXXXXXXXX
CQE	Quality Engineer Certification		XXXXXXXXXX		XXXXXXXXXX
CQIA	Quality Improvement Associate Certification		XXXXXXXXXX		XXXXXXXXXX
CQPA	Quality Process Analyst Certification		XXXXXXXXXX		XXXXXXXXXX
CQT	Quality Technician Certification	XXXXXXXXXX		XXXXXXXXXX	
CRE	Reliability Engineer Certification	XXXXXXXXXX		XXXXXXXXXX	
CSQE	Software Quality Engineer Certification		XXXXXXXXXX		XXXXXXXXXX
CSSBB	Six Sigma Black Belt Certification	XXXXXXXXXX		XXXXXXXXXX	

Volume 7, Issue 11
November 2005



ASQ

AMERICAN SOCIETY
FOR QUALITY™

MEETING: November 9th, 2005